



Dart Hawkesbury  
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**D4635-044**  
**Job Sheet 167057-B**



Part No: D4635-044

Job Qty: 1 pcs

Part Name: Aft Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |
| 90    | Start up Operation | 1 Ea  |            | 11/16/17 | 0.00      | 0.00    | Start Up Small Fab    |           |
| 100   | Small Fab          | 1 pcs |            | 11/17/17 | 0.00      | 1.00    | Small Fab             |           |
| 110   | Small Fab          | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | Small Fab             |           |
| 120   | QC                 | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | QC5                   |           |
| 130   | Packaging          | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | Packaging3            |           |
| 140   | QC                 | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | QC21                  |           |

Part Op 100 - \*\*\* APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET  
Descriptions: DRY FOR ONE HOUR\*\*\* PLASTIC-WELD 2 BATCH: \_\_\_\_\_ 1- Assemble as per Dwg D4635-042 2-  
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

### Job Allocations

| Operation             | Component Part        | Required | Inventory | Allocated | Std Qty |
|-----------------------|-----------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D4635-144 502622      | 1        | 1         | 0         | 0       |
|                       | D4646-1 5024719       | 1        | 25        | 0         | 0       |
|                       | D4652-3 5024717       | 1        | 0         | 0         | 0       |
|                       | D4652-5 5024715       | 1        | 11        | 0         | 0       |
|                       | D4655-1 5024713       | 1        | 17        | 0         | 0       |
|                       | D4708-9 5024711       | 1        | 5         | 0         | 0       |
|                       | D4728-046 5024709     | 1        | 13        | 0         | 0       |
|                       | D4743-1 5024706       | 1        | 22        | 0         | 0       |
|                       | MS21044-N08 5024704   | 4        | 86        | 0         | 0       |
|                       | MS21919-WDG8 5024702  | 3        | 30        | 0         | 0       |
|                       | MS24693-BB51 5024702  | 4        | 323       | 0         | 0       |
|                       | NAS1149DN832J 5024701 | 4        | 1,752     | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 10/23/17 3:19 PM dart.poulin.mario

**DART**  
AEROSPACE  
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Aft Ceiling Panel Assembly, RH

**PART NO: D4635 - 044**

**Revision:**

**Operation:**

**Change No:**

**Start up Operation**

**Mfg Date: 12/28/17**

**Job No: 167057 - B**